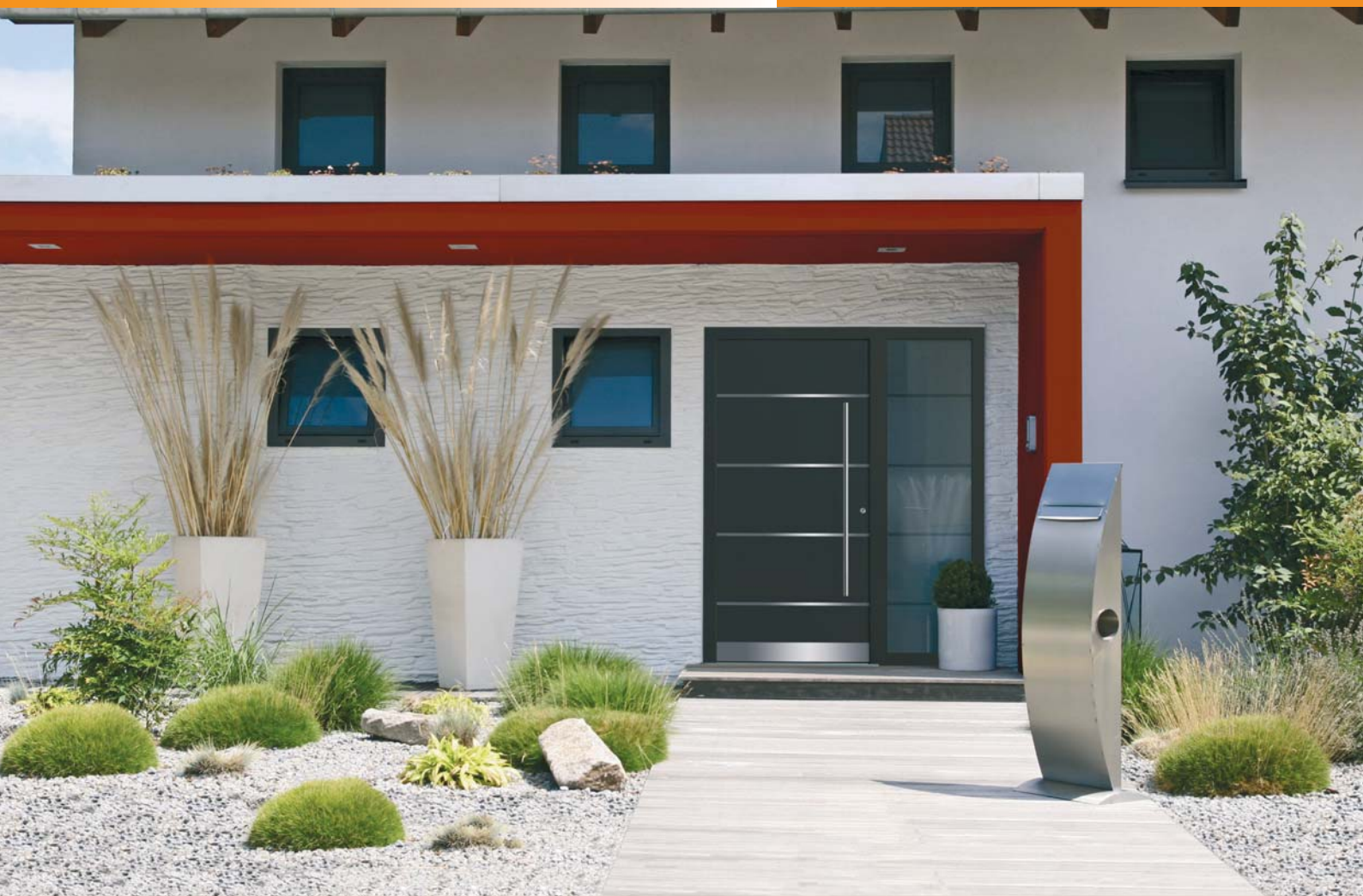


# Connecting systems

for modern door and window construction

Certainly a great connection.



 [knapp-connectors.com/tfbau](http://knapp-connectors.com/tfbau)

**KNAPP**<sup>®</sup>  
*connectors.com*



Friedrich Knapp  
Company founder

## Welcome to the World of KNAPP®!

As a producer of patented connecting systems we develop and produce high-quality products which are distributed worldwide. Not only will our connecting systems convince – but also inspire you with the wide range of applications. The comprehensive service offers you the possibility to find the best, the most efficient and innovative solution for the realisation of your products. On the following pages you will find our connector systems for modern door and window construction. All connectors allow a high degree of prefabrication. The FIXclip and FIXclip-Profile system, especially for the window, was tested at ift Rosenheim and thus offers security both for planners, architects, contractors and building owners.

### DUO 30, DUO 35 | The hook connector made of steel

#### System advantages:

- Easy to mount, concealed and immediately loadable
- Low cutting depth – only 3 mm
- Flexible use as a variant  $\varnothing = 30$  and 35 mm
- Optional mL / oL (with / without tolerance)
- To be installed with standard industrial screws
- Hooking way 15 mm



Installation example:  
Mounting on door leaf and facing element.

#### DUO 30 mL

Art.-No. K070

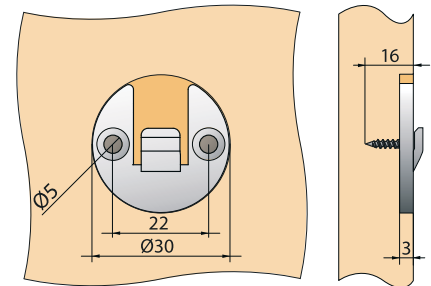


#### DUO 30 oL

Art.-No. K074



CS-screws 3,5x16 mm  
(not included)



Hooking way 15 mm



#### More information:

[www.knapp-connectors.com/duo3035](http://www.knapp-connectors.com/duo3035)

### Installation DUO 30



1) Drilling with jig



or drilling according to mark



2) Mark with center punch



3) Screwing with CS-screws

Construction manuals, .DXF drawings for DUO 30, DUO 35 as well as your personal consultant in your area, please visit:  
[www.knapp-connectors.com/download](http://www.knapp-connectors.com/download)

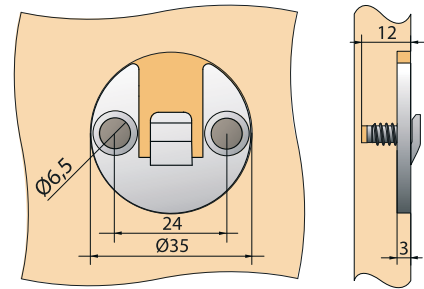
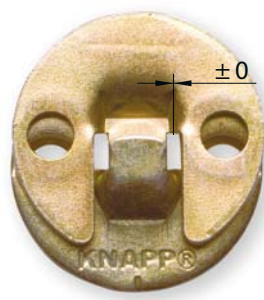
### DUO 35 mL

Art.-No. K061



### DUO 35 oL

Art.-No. K062



Hooking way 15 mm

**Optimized for CNC-processing:  
Euro screws 6x10 mm**



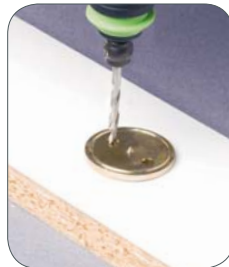
### Installation DUO 35



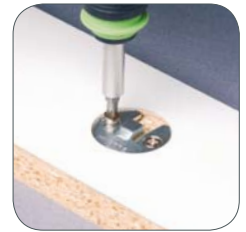
1) Drilling with jig



2) Drilling according to mark



3) Copy drill position with center punch and pre-drill with  $\text{Ø} = 5 \text{ mm}$  12 mm deep.



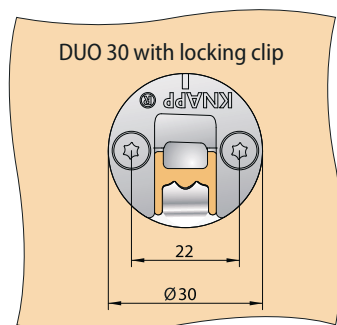
4) Screwing

<b>Mounting:</b>	DUO 30 with 3,5x16 mm CS-screws / DUO 35 with 6x10 mm Euro screws, only 3 mm cutting depth.
<b>Advantages:</b>	Concealed, self-tightening, demountable connector which allows shrinkage and expansion moving (mL = with tolerances) or for exact placing (oL = without tolerances).
<b>Installation:</b>	Drill installation holes using the TCT boring bit according to marking or by using depth gauge or center punches or with CNC equipment.
<b>Suitable materials:</b>	All kind of wood and particle boards.
<b>Application:</b>	Facades and windows, staircases and handrails, coverings and door covering layers.
<b>Accessories:</b>	TCT boring bit ( $\text{Ø} = 30/35 \text{ mm}$ , adjustable depth gauge)   Art.-No. Z070 / Art.-No. Z071 Center punch DUO 30/35   Art.-No. K071 / Art.-No. K069, handrail punch DUO 30   Art.-No. K075 Adjustable boring template DUO 30/35   Art.-No. K563

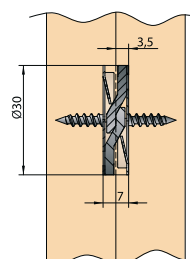
### Locking clip

#### for DUO 30

Art.-No. K121



DUO 30 with locking clip



<b>Mounting:</b>	By underlaying and screwing with DUO 30.
<b>Advantages:</b>	Safety catch loads up to 24 kg (failure load approx. 73 kg).

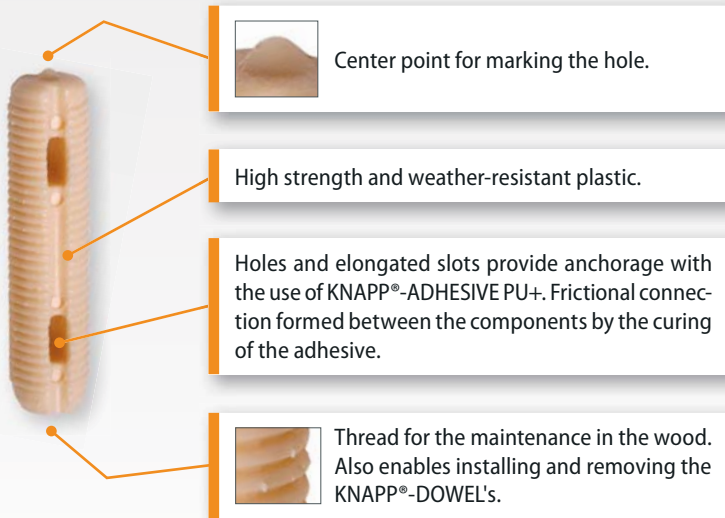


## KNAPP®-DOWEL

### The modern dowel made of plastic

#### System advantages:

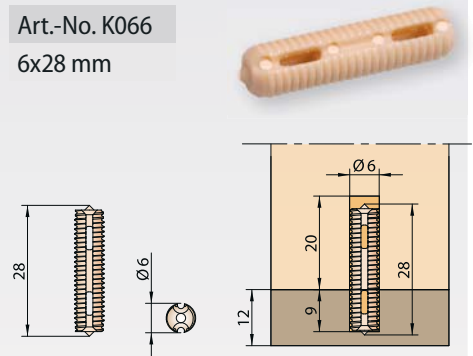
- Effective prefabrication – drill in with dowel inserting machine (chamfer opposite drill hole 1 mm)
- Fast mounting – connection is immediately loadable because traversal grooves raise the stability
- Depending on the material up to 6 KNAPP®-DOWELS are recommended for 600 mm
- Longitudinal grooves distribute the glue and prevent bulging of the panels (PVA glue)
- When the gluing is double-sided deeper drilling is recommended (+6 up to 8mm)
- No shrinking or swelling, risk of breakage or cleaving as with a hardwood dowel
- Weather resistant – resistant compound for interior and exterior use
- Stable – through additional bonding with KNAPP®-ADHESIVE PU+ particularly high loads



More information:  
[www.knapp-connectors.com/dowel](http://www.knapp-connectors.com/dowel)

### KNAPP®-DOWEL 6 mm

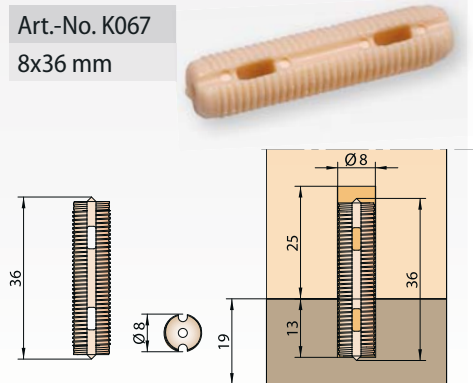
Art.-No. K066  
6x28 mm



**Info:** Moisten the surface of very dry wood before gluing.

### KNAPP®-DOWEL 8 mm

Art.-No. K067  
8x36 mm



<b>Mounting:</b>	Knock in, optionally gluing with KNAPP®-ADHESIVE PU+.
<b>Advantages:</b>	UV-resistant, self-tightening dowel.
<b>Installation:</b>	Dowel-jig, power drill, dowel inserting machine.
<b>Suitable materials:</b>	All kinds of wood materials (solid and composite materials).
<b>Application:</b>	Carcase furniture, interior design, windows, shopfitting.
<b>Accessories:</b>	KNAPP®-ADHESIVE PU+   Art.-No. Z011 see page 23

## KNAPP®-DOWEL

### Installation



1) Drill with dowel inserting machine



or with table dowel drill



2) Gluing



3) Knock in



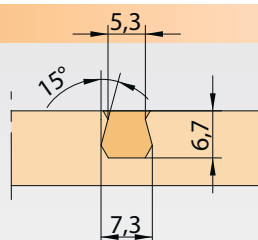
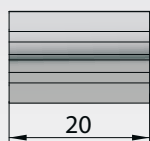
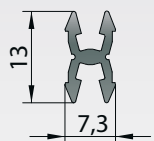
4) Assemble

For construction manuals, .DXF drawings for KNAPP®-DOWEL as well as your personal consultant in your area, please visit:  
[www.knapp-connectors.com/download](http://www.knapp-connectors.com/download)

## KLICK

### Dovetail clip connector, plastic

Art.-No. K045



<b>Mounting:</b>	Clips into the dovetail groove.
<b>Advantages:</b>	Concealed, self-tightening connector.
<b>Installation:</b>	Using a plunge router or CNC and an original KNAPP® dovetail router, make a pocket groove or continuous groove. Can also be used without groove in conjunction with KLICKpro.
<b>Suitable materials:</b>	Solid wood, wood panels, composite materials.
<b>Application:</b>	For invisible fastening of trim or as an aid for gluing mitered corners.
<b>Accessories:</b>	TCT router with $\varnothing = 8$ mm shank   Art.-No. K046/F

### Installation



1) Cut grooves



2) Insert



3) Positioning

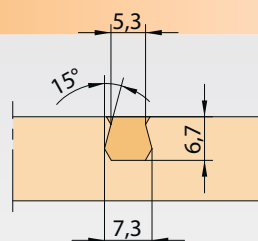
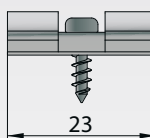
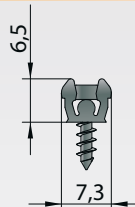


3) Assemble

## sKLICK

### Dovetail clip connector for screw mounting, plastic

Art.-No. K048



<b>Mounting:</b>	By screwing with PH-screw.
<b>Advantages:</b>	Self-tightening, demountable connector for any angles 0-90°.
<b>Installation:</b>	Using a plunge router or CNC and an original KNAPP® dovetail router, make a pocket groove or continuous groove. Can also be used without groove in conjunction with KLICKpro.
<b>Suitable materials:</b>	Solid wood, wood panels, composite materials.
<b>Application:</b>	For concealed fixing of panels, covers and trim.
<b>Accessories:</b>	TCT router with $\varnothing = 8$ mm shank   Art.-No. K046/F PH-screw 3x13 mm   Art.-No. Z600

### Installation



1) Cut grooves



2) Screwing



3) Positioning

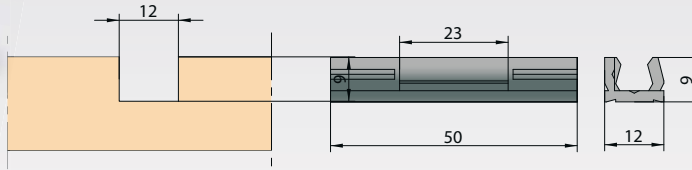


3) Assemble

## KLICKpro

### Dovetail groove connector, plastic

Art.-No. K060



**Mounting:** KLICKpro can either be surface mounted or mounted into a groove. It is fixed by screwing, nailing or gluing.

**Advantages:** Concealed, self-tightening dovetail housing suitable for KCLICK and sKCLICK.

**Installation:** Cut either groove or rebate (9x12 mm by using a spindle moulder) or install KLICKpro surface mounted. For use with KCLICK or sKCLICK.

**Suitable materials:** Solid wood, wood panels, composite materials.

**Application:** For mouldings and cover plates, for furniture.



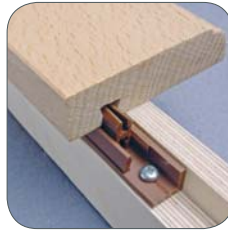
### Installation



1) Cut grooves



2) Screwing

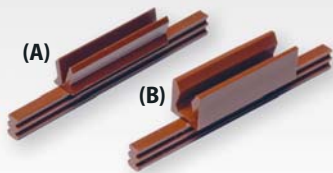


3) Assemble

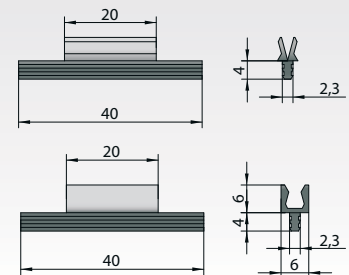
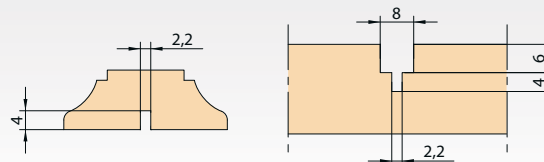
## miniKCLICK

### 2-part dovetail clip connector, plastic

Art.-No. K059



**Info:** Moisten the surface of very dry wood before gluing.



**Mounting:** Gluing into pre-cutted groove with KNAPP®-ADHESIVE PU+.

**Advantages:** Concealed, self-tightening dovetail connector for glue on mounting.

**Installation:** With spindle moulder and original Knapp cutting saw blade.

**Suitable materials:** Solid wood, wood panels, composite materials.

**Application:** All kinds of mouldings, interior glazing e.g. for interior doors.

**Accessories:** Cutting saw blade 120 mm, Ø = 30 mm spindle | Art.-No. Z065, insert tool miniKCLICK | Art.-No. K068  
KNAPP®-ADHESIVE PU+ | Art.-No. Z011

### Installation



1) Cut grooves



2) Gluing



3) Installation with insert tool



3) Assemble

# FIXclip

## Glazing bead and profile connector, plastic



Resistance to wind load – EN 12210



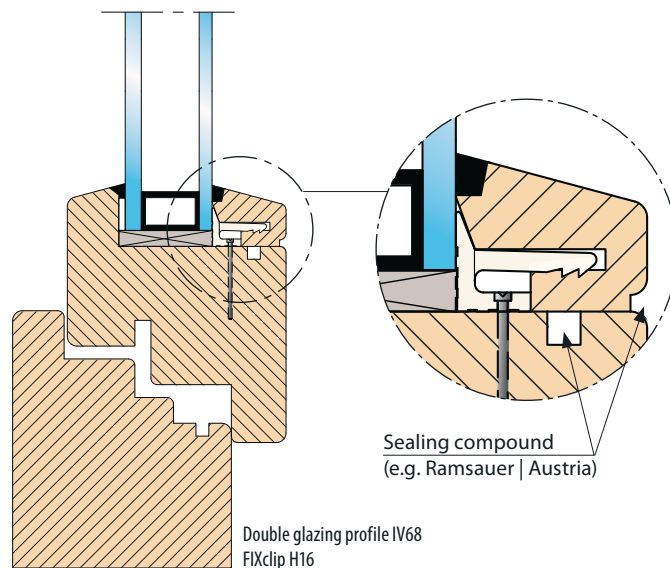
Class 5

Impact resistance – EN 13049



Class 3

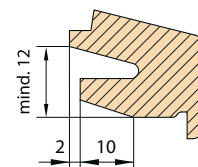
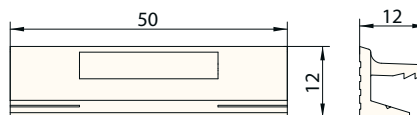
(screwed)



The FIXclip was tested at ift-Rosenheim, which stated the given requirement classes.

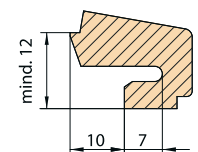
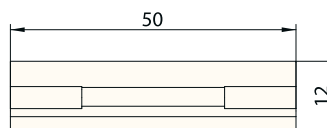
### FIXclip H12

Art.-No. K078



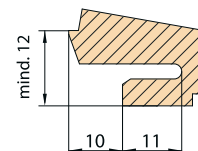
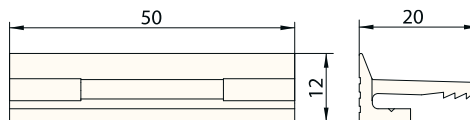
### FIXclip H16

Art.-No. K076



### FIXclip H20

Art.-No. K077



<b>Mounting:</b>	By nailing 1,2x25 mm (head diameter 2 mm) or screwing with PH-screw 3x25 mm.
<b>Advantages:</b>	Invisible fixing of glass and glazing beads, removable without damage, tested for wind load Class C5 (EN 12210) and shock resistance Class 3 (EN 13049).
<b>Installation:</b>	With spindle moulder and cutting saw blade.
<b>Suitable materials:</b>	Glass profiles, sectional strip made of solid wood and composite materials.
<b>Application:</b>	For glazing of doors and windows.
<b>Accessories:</b>	Cutter FIXclip for spindle $\varnothing = 30$ mm in the FIXclip sizes H16/H20 (H12 on request) available Cutter FIXclip for spindle $\varnothing = 40$ oder $\varnothing = 50$ mm available on request

## Installation



1) Cut grooves



2) Fasten with nails



3) Click on the glazing beads



4) Assemble



Construction manuals, .DXF drawings for FIXclip as well as your personal consultant in your area, please visit:

[www.knapp-connectors.com/download](http://www.knapp-connectors.com/download)





## FIXclip-Profile | The innovative glazing system

- Glazing and sealing in one system
- Saves time – Effective production process guaranteed (also on site)
- The perfect look – No visible fasteners
- Dry glazing rabbet – Hermetically sealed to eliminate condensation
- Simple mounting – Just clip in the glazing-bead
- Safe – No damage to the window glass by „faulty nailing“
- Tested – Meets all requirements for windows

Mirrored barbs for optimal fixing of the glazing-bead

Soft sealing lip for optimal sealing of the window glass

Soft contact surface for the protection and fixing of the window glass

Groove for nailing and prepunched holes for screws

Sealing lip for dry glazing rabbet

**Material characteristics:** highly elastic, able to nail, UV and weather resistant, resistant against lacquer, clear finish, stain and cleaning agents.



Information about the FIXclip-Profile is now available on CE-fix®, a data base for industry solutions: [www.ce-fix.de](http://www.ce-fix.de)

- Easy and fast to the CE-mark and declaration of conformity
- Valid throughout Europe

Resistance to wind load – EN 12210



Class C5/B5

Driving rain tightness – EN 12208



Class E1650

Air permeability – EN 12207



Class 4

Impact resistance – EN 13049



Class 5



 **More information:**  
[www.knapp-connectors.com/fixclip-profile](http://www.knapp-connectors.com/fixclip-profile)

The screwed FIXclip-Profile GLE 18 was tested at ift-Rosenheim and met the highest requirements in all classes.



# FIXclip-Profile

## Comparison



Conventionally glass bar attached with exposed nails



New method with FIXclip-Profile (no visible nails and tight joint)

**NEW**



Slat cutter for FIXclip-Profile (45° miter cut)

**NEW**



Mounting tool for FIXclip-Profile

**TIPP:** For the removal of the window panel, use a putty cutting rebate. The soft seal lip can be milled out easily.



## Variants



Available colour		
Art.-No. K079/RAL 7040	GLE 18 window grey	RAL 7040
Art.-No. K079/RAL 1001	GLE 18 beige	RAL 8002
Art.-No. K079/RAL 8002	GLE 18 middle brown	RAL 1001
Art.-No. K079/RAL 8014	GLE 18 dark brown	RAL 8014
Art.-No. K079	GLE 18 black	

Here in the CMYK-Color-Space shown colors are for guidance only. Binding RAL-colour-Values refer to the RAL-colour-Chart.

- Mounting:** By screwing with CS-screws 3x 20 mm with small head (in the given row of holes) or to shoot with wire nails 1,2x25 mm.
- Advantages:** The completely invisible mounted FIXclip-Profile makes a perfect looking glass bead. With this new glazing method from KNAPP®, typical problems like rotten wood in the glazing rabbet, unclean silicone joints or visible fasteners like nails or screwheads, belong to the past.
- Installation:** With table and cutting saw blade, cut the glass bar and the FIXclip-Profile on a chop saw or double head.
- Suitable materials:** Glass / Mouldings
- Application:** For all standard window and door fenestrations, such as insulated glass windowprofiles IV68/IV78 and fixed glazing. The FIXclip-Profile is independent from the outside sealing system. The exterior sealing can be done by silicone, gaskets or glued, wet or dry. Individual cutters for the glass bar are available on request.

## Installation



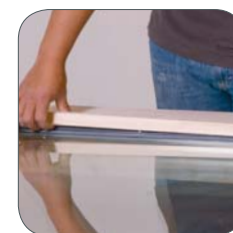
1) Cut to size glass bar and FIXclip-Profile



2) Pressing pane of glass against outer seal



3) Screwing or nailing the FIXclip-Profile

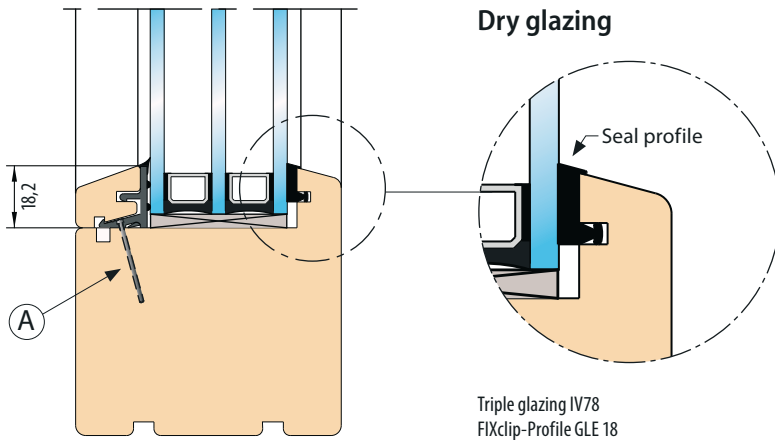


4) Clip on glass bar

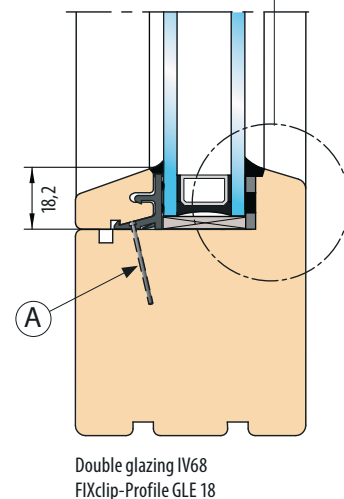
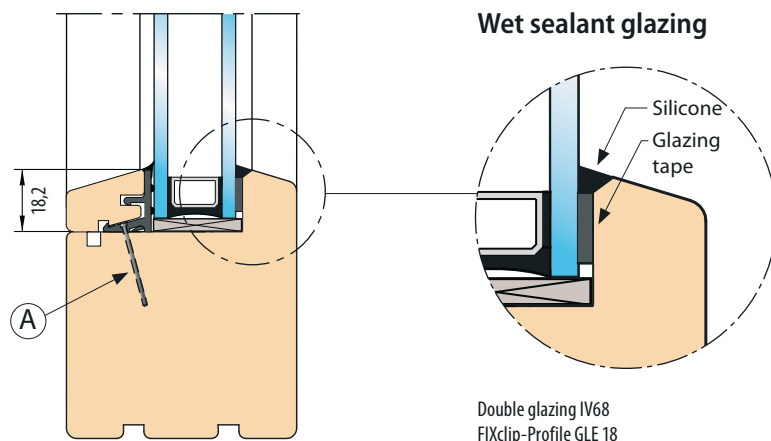
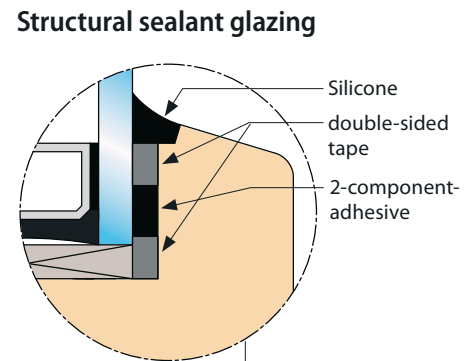
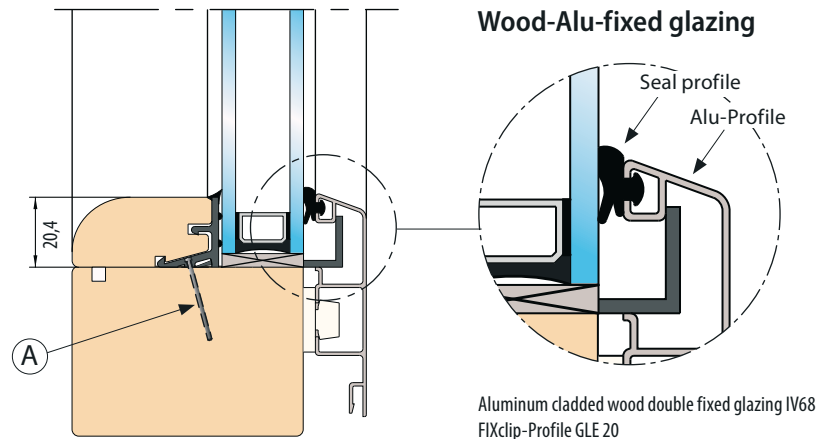
## FIXclip-Profile

### Processing options

Using KNAPP® FIXclip-Profile you are going to have the best system for interior glazing. The FIXclip-Profile is flexible, because of dry glazing, aluminum cladded wood windows for fixed glazing, structural sealant glazing and glazing sealant is possible.



**A** Fixation with wire nails 1,2x25 mm  
or CS-screws 3x20 mm



## Our FIXclip-Profile service

We will advise you about the connection solution and production technology. Contact us by sending your window connection details. We provide you a non-binding quick and easy solution. A local sales representative will also advise you for a installation on site of the FIXclip-Profile in your production. We provide you a high quality glass cutter from the ZUANI company on hire.

## Door and window construction

### Selected reference project



THERMOSECUR front door, noblesse GmbH & Co. KG, [www.thermosecur.de](http://www.thermosecur.de)

## Our Customer Service

The KNAPP®-Team provides competent advice and excellent service for your projects.

In Germany and Austria we offer full-coverage service by representatives on-site. You will find the right contact person easily and quickly.

[www.knapp-connectors.com/ad](http://www.knapp-connectors.com/ad)

You can reach our internal consultants in Germany and Austria, Monday – Tuesday 8 a.m. to 5 p.m. and on Friday 8 a.m. to noon.

You can reach our global sales manager on phone +43 (0)664 / 88 51 52 87 or E-Mail : [globalsales@knapp-connectors.com](mailto:globalsales@knapp-connectors.com)

[www.knapp-connectors.com/contact](http://www.knapp-connectors.com/contact)

## Our Planner Service



▶▶▶ Planner service



You can visit our online-shop 24 hours a day. Here you will receive comprehensive information about products and service. After one-time registration you will be able to use the download area.

[www.knapp-connectors.com/download](http://www.knapp-connectors.com/download)

We offer comprehensive planning and structural-engineering calculations for architects, planners and structural engineers. Contact us for your next project! We'd like to offer you statics pre-dimensioning, recommending the right connector from KNAPP®. Benefit from our know-how, many years of experience and rely on our engineers consulting.

[www.knapp-connectors.com/planner](http://www.knapp-connectors.com/planner)

## KNAPP® offers the right connection for the areas of:

Timber construction | Post-beam wood-glass-facade | Prefab walls | Timber construction engineering | Door- and window construction | Furniture and interior design | Glued glass elements for timber and metal construction

More information

[www.knapp-connectors.com/folder](http://www.knapp-connectors.com/folder)







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info@knapp-connectors.com

[knapp-connectors.com/contact](http://knapp-connectors.com/contact)

контактная информация  
по телефону +43 (0)664 88 51 52 87  
и по электронной почте info@knapp-connectors.com



### Service

Do you have questions about an optimal solution for your project? Find your sales representative easily on our website:

[knapp-connectors.com/ad](http://knapp-connectors.com/ad)

услуги по подбору оптимального решения для вашего проекта  
на нашем сайте: [knapp-connectors.com/ad](http://knapp-connectors.com/ad)



### order 24h/24 online-store

You want to order around the clock? Our KNAPP® online-store is open 24h each day.

[knapp-connectors.com/online-store](http://knapp-connectors.com/online-store)

хотите заказать в любое время суток? Наш интернет-магазин открыт 24 часа в сутки.  
[knapp-connectors.com/online-store](http://knapp-connectors.com/online-store)



### Download

All brochures, data sheets, technical details are downloadable from our web site.

[knapp-connectors.com/download](http://knapp-connectors.com/download)

Все брошюры, технические данные, спецификации доступны для скачивания на нашем сайте.  
[knapp-connectors.com/download](http://knapp-connectors.com/download)



## Concealed | Self-tightening | Demountable



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